

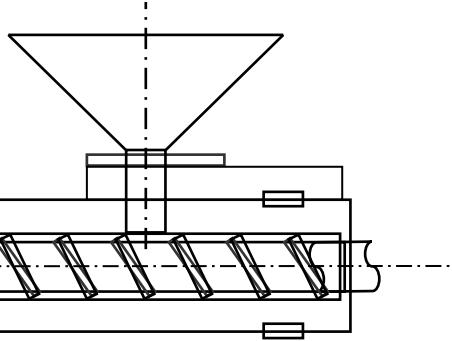
June 18, 2021 VIW

## PMMA, ACRYREX® CM-220HT

### Processing Conditions

- A Pre-drying 85~90°C x 4 hrs  
depending on a) Humidity  
b) Ratio of reground resin  
c) Storage conditions

#### B. Barrel Setting Profile



MAX(°C) 230 240 205

MIN(°C) 210 220 185

- C. Mold Temperature 50~70 °C  
depending on a) Thickness  
b) Dimension  
c) Gate and runner system

#### NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240°C to avoid melt from degrading.

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